Black
Photoreactive Resin for Formlabs 3D printers

SAFETY DATA SHEET
Prepared: 15/10/2016
Version: 1

GHS/CLP Labelling
Hazard pictograms:

Signal word: Warning

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: Black Photoreactive Resin for Formlabs 3D printers.
Product code: Not available.
Product description: Mixture of methacrylic acid esters, photoinitiators, proprietary pigment and additive package.
Product type: Liquid.
Other means of identification: Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: For use in Formlabs 3D printers.

1.3 Details of the supplier of the safety data sheet

Supplier's details: Formlabs, Inc.
35 Medford Street, Suite #201
Somerville, MA
USA
E-mail address of person responsible for this SDS: sds@formlabs.com

1.4 Emergency telephone number

National advisory body/Poison Centre
Telephone number: North America Call. +1 800 255 3924
Worldwide Intl. call +01 813 248 0585
Hours of operation: 24/7

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture.
Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]
Eye Irrit. 2, H319
Skin Sens. 1, H317

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended. See Section 16 for the full text of the H statements declared above.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms: 

Signal word: Warning.
Hazard statements: H319 - Causes serious eye irritation.
H317 - May cause an allergic skin reaction.

Precautionary statements

General : Not applicable.


Response : P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage : Not applicable.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients : Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide.

Supplemental label elements : Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture.

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Identifiers</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylated oligomer</td>
<td>-</td>
<td>≥75 - ≤90</td>
<td>Skin Sens. 1, H317</td>
</tr>
<tr>
<td>Methacrylated monomer</td>
<td>-</td>
<td>≥25 - ≤50</td>
<td>Eye Irrit. 2, H319</td>
</tr>
<tr>
<td>Diphenyl (2,4,6-trimethylbenzoyl)phosphine oxide</td>
<td>EC: 278-355-8</td>
<td>&lt;1</td>
<td>Repr. 2, H361f (Fertility, causing atrophy of the testes)</td>
</tr>
<tr>
<td></td>
<td>CAS: 75980-60-8</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Index: 015-203-00-X</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.
4.1 Description of first aid measures

**Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Get medical attention.

**Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Skin contact**: Wash with plenty of soap and water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**Ingestion**: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

**Protection of first-aiders**: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

**Potential acute health effects**

**Eye contact**: Cause serious eye irritation.

**Inhalation**: No known significant effects or critical hazards.

**Skin contact**: May cause an allergic skin reaction.

**Ingestion**: No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

**Eye contact**: Adverse symptoms may include the following: pain or irritation, watering, redness.

**Inhalation**: No known significant effects or critical hazards.

**Skin contact**: Adverse symptoms may include the following: irritation, redness.

Ingestion : No known significant effects or critical hazards.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

5.2 Special hazards arising from the substance or mixture

Hazes from the substance or mixture : No specific fire or explosion hazard.

Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide
- nitrogen oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters : No special measures are required.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections:

See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific use(s)

Recommendations: Not available.
Industrial sector specific solutions: Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents). Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNEL/DMEL

No DNELs/DMELs available.

PNEC

No PNEC available.

8.2 Exposure controls

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
### Body protection
- Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

### Other skin protection
- Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

### Respiratory protection
- Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

### Environmental exposure controls
- Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>Black</td>
</tr>
<tr>
<td>Odour</td>
<td>Light/Characteristic/Acrylate</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>&gt;100°C</td>
</tr>
<tr>
<td>Flash point</td>
<td>Closed cup: &gt;93.333°C [Setaflash.]</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour density</td>
<td></td>
</tr>
<tr>
<td>Relative density</td>
<td>1.09 to 1.12</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Very slightly soluble in the following materials: cold water and hot water. Soluble in organic solvents.</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Dynamic (room temperature): 850 to 900 mPa·s</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>Not available</td>
</tr>
</tbody>
</table>

### 9.2 Other information
- No additional information.
SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : Reactive or incompatible with the following materials: oxidising materials and alkalis.

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylated monomer</td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>11200 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

There is no data available.

Sensitisation

There is no data available.

Mutagenicity

There is no data available.

Carcinogenicity

There is no data available.

Reproductive toxicity

There is no data available.

Teratogenicity

There is no data available.

Specific target organ toxicity (single exposure)

There is no data available.

Specific target organ toxicity (repeated exposure)

There is no data available.

Aspiration hazard

There is no data available.

Information on likely routes of exposure

: Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : Causes serious eye irritation.
<table>
<thead>
<tr>
<th>Exposure Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact**: Adverse symptoms may include the following:
- pain or irritation
- watering
- redness

**Inhalation**: No known significant effects or critical hazards.

**Skin contact**: Adverse symptoms may include the following:
- irritation
- redness

**Ingestion**: No known significant effects or critical hazards.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure
- **Potential immediate effects**: No known significant effects or critical hazards.
- **Potential delayed effects**: No known significant effects or critical hazards.

#### Long term exposure
- **Potential immediate effects**: No known significant effects or critical hazards.
- **Potential delayed effects**: No known significant effects or critical hazards.

### Potential chronic health effects

**General**: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

- **Carcinogenicity**: There is no data available.
- **Mutagenicity**: There is no data available.
- **Teratogenicity**: There is no data available.
- **Developmental effects**: There is no data available.
- **Fertility effects**: There is no data available.

### Other information
- Not available.

SECTION 12: Ecological information

12.1 Toxicity
There is no data available.

12.2 Persistence and degradability
There is no data available.

12.3 Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylated oligomer</td>
<td>3</td>
<td>-</td>
<td>low</td>
</tr>
<tr>
<td>Methacrylated monomer</td>
<td>0.97</td>
<td>-</td>
<td>low</td>
</tr>
<tr>
<td>diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide</td>
<td>-</td>
<td>53 to 72</td>
<td>low</td>
</tr>
</tbody>
</table>

12.4 Mobility in soil

- Soil/water partition coefficient (K<sub>oc</sub>)
  : Not available.
- Mobility
  : Not available.

12.5 Results of PBT and vPvB assessment

- PBT
  : Not applicable.
- vPvB
  : Not applicable.

12.6 Other adverse effects
  : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

- Product
  - Method of disposal
    : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
  - Hazardous waste
    : The classification of the product may meet the criteria for a hazardous waste.

- Packaging
  - Methods of disposal
    : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
  - Special precautions
    : This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
SECTION 14: Transport information

<table>
<thead>
<tr>
<th>14.1 UN number</th>
<th>ADR/RID</th>
<th>ADN</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
</table>

14.2 UN proper shipping name
- -

14.3 Transport hazard class(es)
- -

14.4 Packing group
- -

14.5 Environmental hazards
No. No. No. No.

Additional information
- -

14.6 Special precautions for user: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)
Annex XIV - List of substances subject to authorisation
Annex XIV
None of the components are listed.

Substances of very high concern
None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles: Not applicable.

Other EU regulations
Europe inventory: All components are listed or exempted.

Product/ingredient name Carcinogenic effects Mutagenic effects Developmental effects Fertility effects

diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide - - - Repr. 2, H361f (Fertility, causing atrophy of the testes)

Ozone depleting substances (1005/2009/EU)
Not listed.

Prior Informed Consent (PIC) (649/2012/EU)
Not listed.
Seveso Directive
This product is not controlled under the Seveso Directive.

National regulations
D.Lgs. 152/06:

15.2 Chemical safety assessment
This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Abbreviations and acronyms:
- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative

Procedura utilizzata per derivare la classificazione a norma del regolamento (CE) N. 1272/2008 [CLP/GHS]

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye Irrit. 2, H319</td>
<td>Calculation method</td>
</tr>
<tr>
<td>Skin Sens. 1, H317</td>
<td>Calculation method</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Full text of abbreviated H statements</th>
</tr>
</thead>
<tbody>
<tr>
<td>H317</td>
</tr>
<tr>
<td>H319</td>
</tr>
<tr>
<td>H361f</td>
</tr>
</tbody>
</table>

May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H361f Suspected of damaging fertility.

<table>
<thead>
<tr>
<th>Full text of classifications [CLP/GHS]</th>
</tr>
</thead>
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<tr>
<td>Eye Irrit. 2, H319</td>
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<td>Skin Sens. 1, H317</td>
</tr>
</tbody>
</table>

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
REPRODUCTIVE TOXICITY (Fertility) - Category 2
SKIN SENSITISATION - Category 1

History
Date of issue (dd/mm/yyyy): 15/10/2016
Version: 1
Prepared by: KMK Regulatory Services Inc.

Notice to reader
To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.